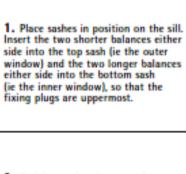
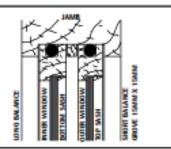
FITTING INSTRUCTIONS FOR WOODEN WINDOWS

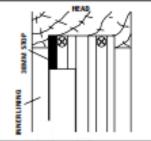
It is important that the correct size balances have been selected for the height and weight of sashes. For reference contact the nearest Whitco Sales Office.

WARNING: DO NOT ALLOW SPIRIT BASE STAINS OR PAINTS TO COME IN CONTACT WITH PLASTIC CASINGS.

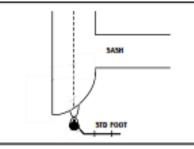




- Position each tube in the frame so that the balance is in the centre of the sash run. Secure the fixing plug to the frame so that it is tight up against the head.
- SHORT BALANCE FOOMS PULLOD
- 3. For the inside bottom sash, fit the 38mm stop to the jamb up against the head on the inner side and adjacent to the balance (see diagram). Alternative stops may be used provided they stop the sash 38mm from the head. Raise the top sash (outer window) to the full extent and secure temporarily.



- 4. For the outside top sash fit the 113mm stop to the jamb at the sill against the inside face of the outer lining (see diagram). Alternative stops may be used provided they stop the sash 113mm from the sill. Raise bottom sash (inner window) to the stop and secure temporarily.
- 5. With both sashes in the "up" position, pre-tension the balances by winding the spirals anti-clockwise. See the chart below for recommended number of turns. Temporarily secure the foot to the bottom of the sash and test the balance of the window. If sash drops, increase the number of turns. Ensure equal number of turns on each balance.



DO NOT OVER-TENSION

| Pre- | Tension | Infor | ma | tion |
|------|---------|----------|----|------|
| ric- | CHSTON | IIIII OI | ша | LIVE |

| Sash balance number | Sash weight | Number of turns recommended |
|------------------------|-----------------|-----------------------------|
| 240 - 440 | 2.25KG - 7.25KG | 3 to 5 |
| 440 - 580 | 7.25KG - 10KG | 5 to 7 |
| 580 - 700 | 10KG - 14KG | 7 to 8 |
| 600 - 700 | 14KG - 22KG | 7 to 8 |

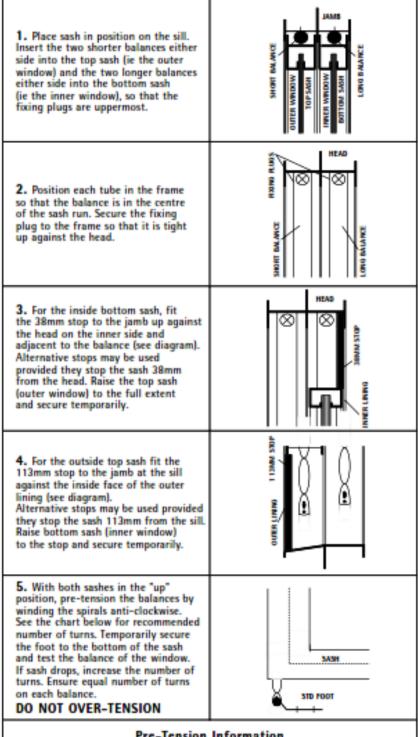
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FITTING INSTRUCTIONS FOR METAL WINDOWS

It is important that the correct size balances have been selected for the height and weight of sashes. For reference contact the nearest Whitco Sales Office.

WARNING: DO NOT ALLOW SPIRIT BASE STAINS OR PAINTS TO COME IN CONTACT WITH PLASTIC CASINGS.



Pre-Tension Information

| Sash balance number | Sash weight | Number of turns recommended |
|------------------------|-----------------|-----------------------------|
| 240 - 440 | 2.25KG - 7.25KG | 3 to 5 |
| 440 - 580 | 7.25KG - 10KG | 5 to 7 |
| 580 - 700 | 10KG - 14KG | 7 to 8 |
| 600 - 700 | 14KG - 22KG | 7 to 8 |

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